

CHECKLIST

Material quantities and sample sizes

OEKO-TEX® STANDARD 100 and OEKO-TEX® LEATHER STANDARD



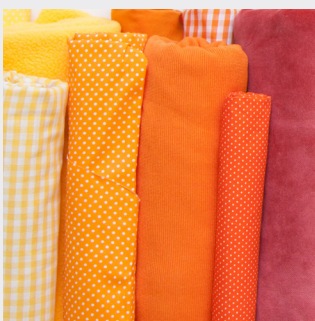
MATERIAL QUANTITIES AND SAMPLE SIZES

Fibres, Yarns, Fabrics, Leathers and Artificial Leathers

Min. 150 g per material composition, processing state and supplier

Raw, undyed, untreated fabrics:

- Min. 150 g of each material composition
- Additional requirement for cotton: 1 sample per provenance



Dyed samples, prints, etc.:

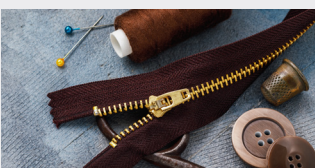
- Min. 150 g of all applicable colours, dye types, print types
- Samples containing each applicable dyestuff of each dyestuff class, representing yellow/orange, red, green/olive, royal blue, navy, black
- Dyed or printed samples in each applicable fluorescent, iridescent, phosphorescent or reflective colour
- Samples of each applicable print type (heat transfer, disperse, reactive, direct, etc.)
- Solid printed colour swatch (min. 30 cm x 30 cm; min. 150 g per colour and print type)
- For motif prints or other small-area prints (e.g. on baby articles), print approx. 30 – 40 motifs per style or design onto the relevant base material



Fabrics with different finishings, bondings and treatments:

- Min. 150 g of all applicable finishing types (softener, water and stain repellent, flame retardant finish, etc.)

It is possible to test multiple of the abovementioned characteristics on individual samples; e.g.: a textile fabric made of polyester/cotton is disperse and reactive dyed and further finished with flame retardant and water and oil repellent treatment. These samples need to be marked accordingly.



Accessories

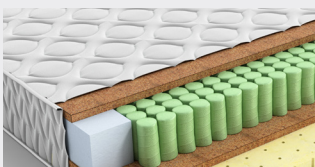
Min. 150 g per material composition, colour, supplier and individual component of accessory

Zipper example:

150 g of tape, 150 g of teeth, 150 g of coil, 150 g of slider with lacquer, etc.

Jeans button example:

150 g of cap, 150 g of rivet, 150 g of gasket, etc.



Large articles (mattresses, foams, etc.)

2 pieces, 25 cm x 20 cm x maximum thickness

CHECKLIST

Sample packing and transport instructions

OEKO-TEX® STANDARD 100 and OEKO-TEX® LEATHER STANDARD



SAMPLE PACKING REQUIREMENTS

- To avoid contamination during transport, test samples must be packed individually in tear resistant polyethylene film or polyethylene bags and sealed with adhesive tape
- The sample bags must be properly labeled for identification with sample numbers, material, supplier, or the likes
- Packing test samples solely in cardboard boxes or paper envelopes is strictly prohibited
- Requirement for foam or mattress parts packing: Always pack in aluminium foil before securing with polyethylene film or polyethylene bags, sealed airtight with adhesive tape

TRANSPORT INSTRUCTIONS

- Whether shipping from your own location or from separate locations, please ensure all shipments are clearly and correctly labeled with the company name of the certificate applicant and/or order number (if available), so that they can be matched with your application
- Choose sturdy, solid packaging to protect your samples from damage during shipping
- Include a packing list corresponding to all labeled samples, so that completeness of your order can be guaranteed
- Fill out the freight bill as detailed and accurately as possible

DISCLAIMER

The mentioned material quantities and sample sizes serve as a guideline. During the certification process, additional material may be requested from Hohenstein.

SHIPPING ADDRESS SAMPLE MATERIAL

Hohenstein Textile Testing Institute GmbH & Co. KG
Department OEKO-TEX®

(If you are already in touch with one of our representatives, please note their name here)

Schlosssteige 1

74357 Boennigheim | GERMANY

INFORMATION
regarding
certification
process

